



<u>Weld Process:</u>	Regulated Metal Deposition (RMD)
<u>Wire Feed Speed Range:</u>	50 – 175 inches per minute
<u>Wire Diameter:</u>	0.052"
<u>Recommended Shielding Gas:</u>	Mixed Gases-Argon Carbon Dioxide Gases from 75/25 to 80/20 (Ar/CO2)
<u>Recommended Wire Alloys:</u>	ER70S-3 ER70S-6